



**Technical and Test Institute  
for Construction Prague**  
Prosecká 811/76a  
190 00 Prague  
Czech Republic  
eota@tzus.cz



Member of



www.eota.eu

## European Technical Assessment

**ETA 16/0919  
of 30/11/2016**

**Technical Assessment Body issuing the ETA:** Technical and Test Institute  
for Construction Prague

**Trade name of the construction product**

G&B Fissaggi Gebofix PRO VE-SF  
G&B Fissaggi Gebofix PRO VE-SF Nordic  
G&B Fissaggi Gebofix PRO VE-SF Summer

**Product family to which the  
construction product belongs**

Product area code: 33  
Injection anchors for use in masonry

**Manufacturer**

G&B Fissaggi S.R.L.  
C.so Savona 22  
10029 Villastellone (TO)  
Italy

**Manufacturing plant(s)**

G&B Fissaggi S.R.L.  
Plant 4

**This European Technical Assessment  
contains**

14 pages including 11 Annexes which form  
an integral part of this assessment.

**This European Technical Assessment is  
issued in accordance with regulation  
(EU) No 305/2011, on the basis of**

ETAG 029, edition 2013, used as European  
Assessment Document (EAD)

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full (excepted the confidential Annex(es) referred to above). However, partial reproduction may be made, with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

## 1. Technical description of the product

The G&B Fissaggi Gebofix PRO VE-SF, G&B Fissaggi Gebofix PRO VE-SF Nordic (faster curing time) and G&B Fissaggi Gebofix PRO VE-SF Summer (extended curing time) for masonry is a bonded anchor consisting of a cartridge with injection mortar, a plastic sieve sleeve and an anchor rod with a hexagon nut and a washer. The steel elements are made of galvanized steel or stainless steel.

The sieve sleeve is pushed into a drilled hole and filled with injection mortar before the anchor rod is placed in the sieve sleeve. The steel element is anchored via the bond between metal part, injection mortar and masonry.

The illustration and the description of the product are given in Annex A.

## 2. Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

## 3. Performance of the product and references to the methods used for its assessment

### 3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic                                | Performance   |
|---|---------------|
| Reduction factor for job site tests ( $\beta$ – factor) | See Annex C 1 |
| Characteristic resistance for tension and shear loads   | See Annex C 1 |
| Characteristic resistance for bending moments           | See Annex C 1 |
| Displacement under shear and tension loads              | See Annex C 1 |
| Edge distances and spacing                              | See Annex B 5 |

### 3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance                                 |
|--------------------------|---|
| Reaction to fire         | Anchorage satisfy requirements for Class A1 |
| Resistance to fire       | No performance assessed                     |

### 3.3 Hygiene, health and environment (BWR 3)

Regarding dangerous substances contained in this European Technical Assessment, there may be requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Regulation (EU) No 305/2011), these requirements need also to be complied with, when and where they apply.

### 3.4 Safety in use (BWR 4)

For basic requirement safety in use the same criteria are valid as for Basic Requirement Mechanical resistance and stability.

### 3.5 Sustainable use of natural resources (BWR 7)

For the sustainable use of natural resources no performance was determined for this product.

### 3.6 General aspects relating to fitness for use

Durability and serviceability are only ensured if the specifications of intended use according to Annex B 1 are kept.

### 4. Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

According to the Decision 97/177/EC of the European Commission<sup>1</sup> the system of assessment verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table apply.

| Product                              | Intended use  | Level or class | System |
|--------------------------------------|---|----------------|--------|
| Injection anchors for use in masonry | For fixing and/or supporting to masonry, structural elements (which contributes to the stability of the works) or heavy units | -              | 1      |

### 5. Technical details necessary for the implementation of the AVCP system, as provided in the applicable EAD

#### 5.1 Tasks of the manufacturer

The manufacturer may only use raw materials stated in the technical documentation of this European Technical Assessment.

The factory production control shall be in accordance with the control plan which is a part of the technical documentation of this European Technical Assessment. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Technical and Test Institute for Construction Prague<sup>2</sup> The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

#### 5.2 Tasks of the notified bodies

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The notified certification body involved by the manufacturer shall issue a certificate of constancy of performance of the product stating the conformity with the provisions of this European Technical Assessment.

In cases where the provisions of the European Technical Assessment and its control plan are no longer fulfilled the notified body shall withdraw the certificate of constancy of performance and inform Technical and Test Institute for Construction Prague without delay.

Issued in Prague on 30.11.2016

By

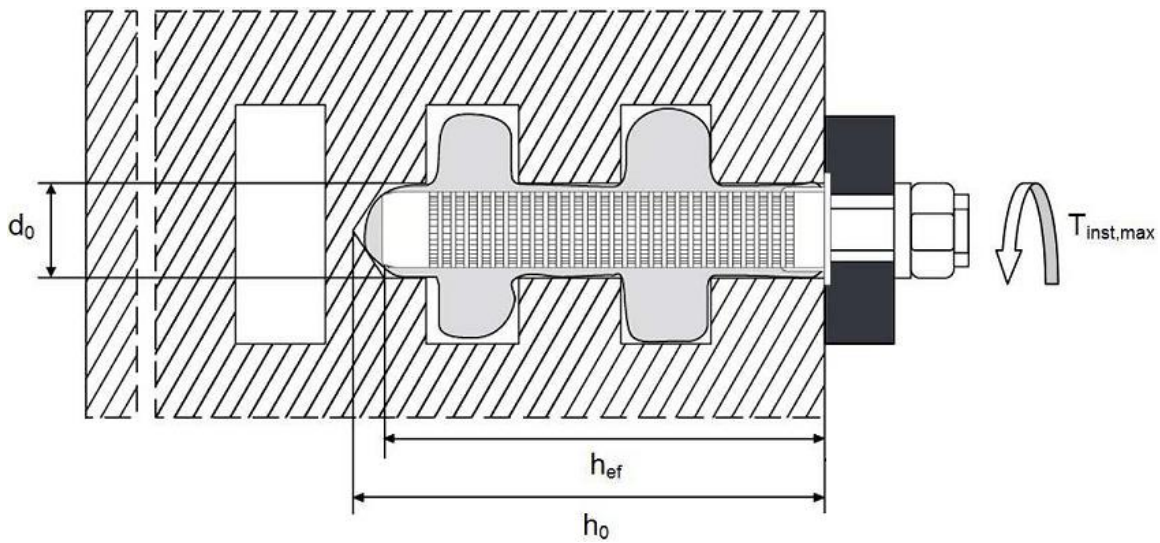
**Ing. Mária Schaan**  
Head of the TAB

<sup>1</sup> Official Journal of the European Communities L 073 of 14.03.1997

<sup>2</sup> The control plan is a confidential part of the documentation of the European technical assessment, but not published together with the ETA and only handed over to the approved body involved in the procedure of AVCP.

## Installation in hollow or perforated brick masonry

Installation of anchor rod with sieve sleeve



- $d_0$  = drill hole diameter
- $h_{ef}$  = effective setting depth
- $h_0$  = bore hole depth

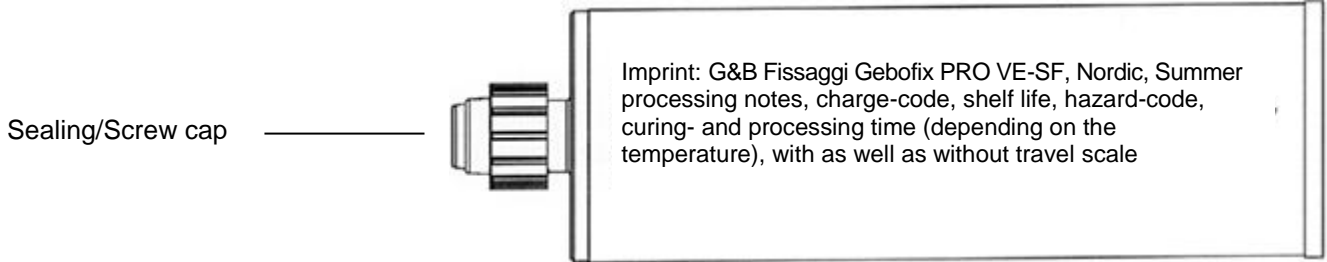
**G&B Fissaggi Gebofix PRO VE-SF, Gebofix PRO VE-SF Nordic,  
Gebofix PRO VE-SF Summer for masonry**

**Product description**  
Installed condition

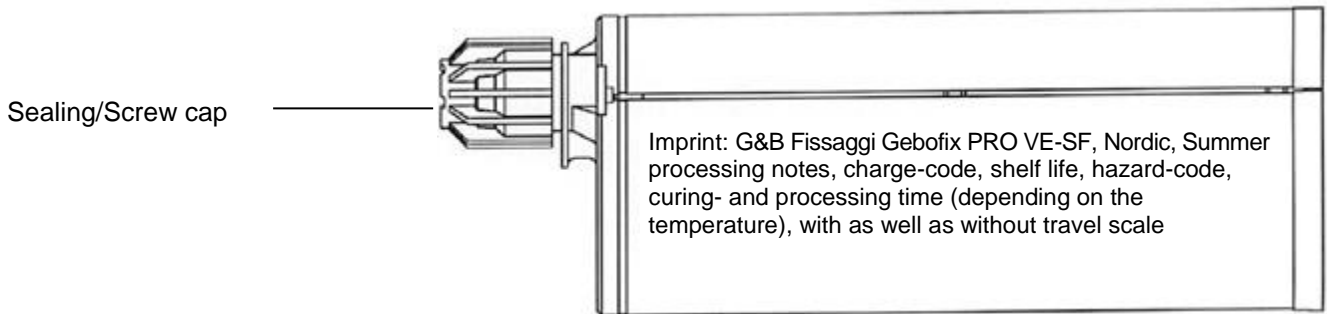
**Annex A 1**

**Cartridge: G&B Fissaggi Gebofix PRO VE-SF, Nordic, Summer**

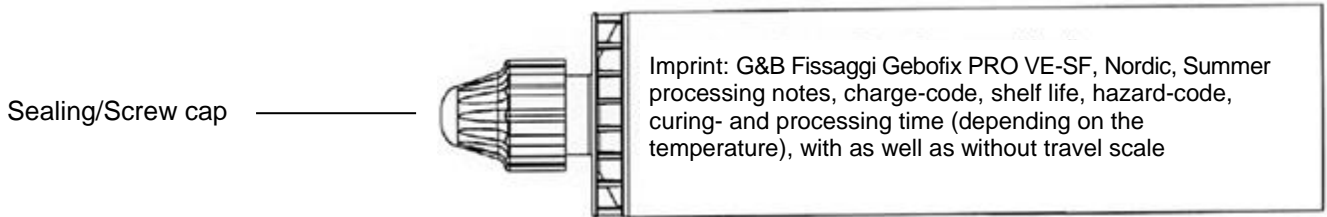
**150 ml, 280 ml, 300 ml up to 330 ml and 380 ml up to 420 ml cartridge (Type: coaxial)**



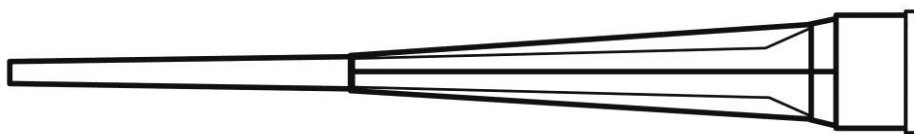
**235 ml, 345 ml up to 360 ml and 825 ml cartridge (Type: "side-by-side")**



**165 ml and 300 ml cartridge (Type: "foil tube")**



**Static mixer**

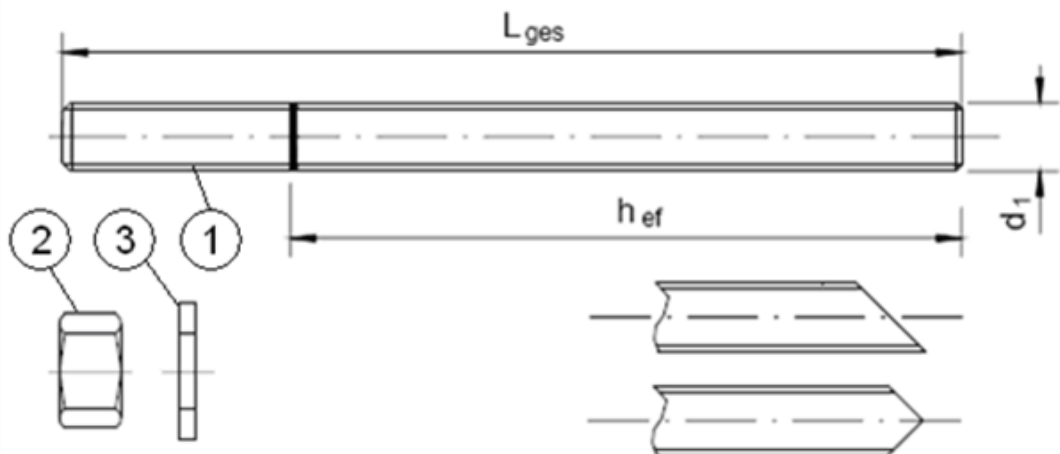


**G&B Fissaggi Gebofix PRO VE-SF, Gebofix PRO VE-SF Nordic, Gebofix PRO VE-SF Summer for masonry**

**Product description**  
Injection system

**Annex A 2**

## Threaded rod M8, M10, M12



Standard commercial threaded rod with marked embedment depth

| Part  | Designation  | Material   |
|---|--|--|
| <b>Steel, zinc plated <math>\geq 5 \mu\text{m}</math> acc. to EN ISO 4042 or<br/>Steel, Hot-dip galvanized <math>\geq 40 \mu\text{m}</math> acc. to EN ISO 1461 and EN ISO 10684 or<br/>Steel, zinc diffusion coating <math>\geq 15 \mu\text{m}</math> acc. to EN 13811</b> |  |  |
| 1   | Anchor rod   | Steel, EN 10087 or EN 10263<br>Property class 5.8, 8.8, 10.9* EN ISO 898-1 |
| 2   | Hexagon nut<br>EN ISO 4032                                       | According to threaded rod, EN 20898-2                                      |
| 3   | Washer<br>EN ISO 887, EN ISO 7089,<br>EN ISO 7093 or EN ISO 7094 | According to threaded rod  |
| <b>Stainless steel</b>  |  |  |
| 1   | Anchor rod   | Material: A2-70, A4-70, A4-80, EN ISO 3506                                 |
| 2   | Hexagon nut<br>EN ISO 4032                                       | According to threaded rod  |
| 3   | Washer<br>EN ISO 887, EN ISO 7089,<br>EN ISO 7093 or EN ISO 7094 | According to threaded rod  |
| <b>High corrosion resistant steel</b>   |  |  |
| 1   | Anchor rod   | Material: 1.4529, 1.4565, EN 10088-1                                       |
| 2   | Hexagon nut<br>EN ISO 4032                                       | According to threaded rod  |
| 3   | Washer<br>EN ISO 887, EN ISO 7089,<br>EN ISO 7093 or EN ISO 7094 | According to threaded rod  |

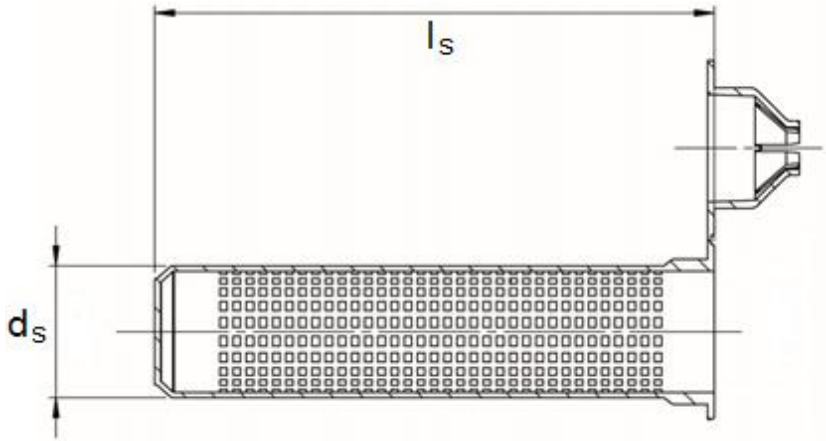
\*Galvanized rod of high strength are sensitive to hydrogen induced brittle failure

**G&B Fissaggi Gebofix PRO VE-SF, Gebofix PRO VE-SF Nordic,  
Gebofix PRO VE-SF Summer for masonry**

**Product description**  
Threaded rod and materials

**Annex A 3**

**Sieve sleeve**



**G&B Fissaggi Gebofix PRO VE-SF, Gebofix PRO VE-SF Nordic,  
Gebofix PRO VE-SF Summer for masonry**

**Product description**  
Sleeve

**Annex A 4**

## Specifications of intended use

### Anchorage subject to:

- Static and quasi-static loads

### Base materials

- Hollow brick masonry (Use category c), according to Annex B2.
- Mortar strength class of the masonry M2,5 at minimum according to EN 998-2:2010.
- For other bricks in hollow or perforated masonry, the characteristic resistance of the anchor may be determined by job site tests according to ETAG 029, Annex B under consideration of the  $\beta$ -factor to Annex C1, Table C4.

### Temperature range:

- $T_b$ : -40°C to +80°C (max. short. term temperature +80°C and max. long term temperature +50°C)

### Use conditions (Environmental conditions)

- Structures subject to dry internal conditions (zinc coated steel)

### Use categories in respect of installation and use:

- Category d/d
- Category w/d

### Design:

- Verifiable calculation notes and drawings are prepared taking account the relevant masonry in the region of the anchorage, the loads to be transmitted and their transmission to the supports of the structure. The position of the anchor is indicated on the design drawings.
- The anchorage are designed in accordance with the ETAG 029, Annex C, Design method A under the responsibility of an engineer experienced in anchorages and masonry work.

### Installation:

- Dry or wet structures
- Anchor Installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

**G&B Fissaggi Gebofix PRO VE-SF, Gebofix PRO VE-SF Nordic,  
Gebofix PRO VE-SF Summer for masonry**

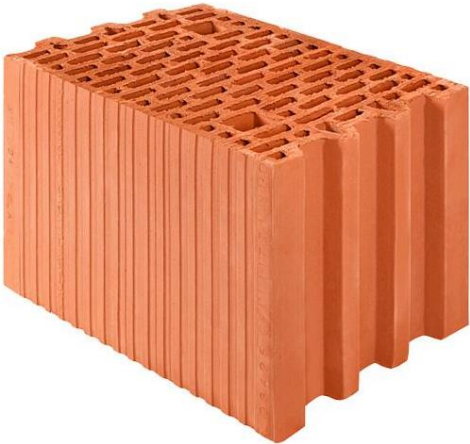
**Intended use**  
Specifications

**Annex B 1**



**Table B1: Types and dimensions of block and bricks**

**Brick Type 1**



Hollow clay brick Porotherm P+W  
according to EN 771-1  
L/W/H = 373/250/238 mm  
 $f_b \geq 12 \text{ N/mm}^2$   
 $\rho \geq 0.9 \text{ kg/dm}^3$

**Brick Type 2**



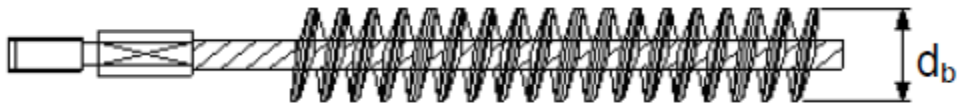
Hollow clay brick Hueco Doble  
according to EN 771-1  
L/W/H = 245/110/88 mm  
 $f_b \geq 2.5 \text{ N/mm}^2$   
 $\rho \geq 0.74 \text{ kg/dm}^3$

**G&B Fissaggi Gebofix PRO VE-SF, Gebofix PRO VE-SF Nordic,  
Gebofix PRO VE-SF Summer for masonry**

**Intended use**  
Brick types and properties

**Annex B 2**

**Steel brush**



**Cleaning pump**



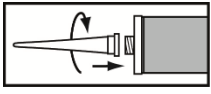
**G&B Fissaggi Gebofix PRO VE-SF, Gebofix PRO VE-SF Nordic,  
Gebofix PRO VE-SF Summer for masonry**

**Intended use**  
Cleaning brush, Cleaning pump

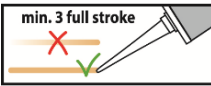
**Annex B 3**

## Assembly instructions

### Preparation of cartridge

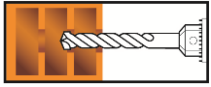


1. Remove the cap and attach the supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool. Cut off the foil tube clip before use. For every working interruption longer than the recommended working time (Table B4) as well as for new cartridges, a new static-mixer shall be used.

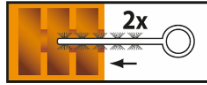
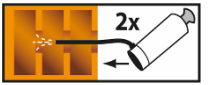


2. Prior to dispensing into the anchor hole, squeeze out separately a minimum of three full strokes and discard non-uniformly mixed adhesive components until the mortar shows a consistent grey colour.

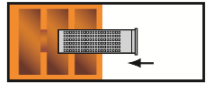
### Installation in hollow masonry (with sleeve)



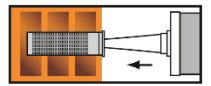
3. Drill a hole into the base material to the size and embedment depth required by the selected anchor (Table B2).



4. Blow from the bottom of the bore hole two times. Brush the hole clean two times, and finally blow out the hole again two times.

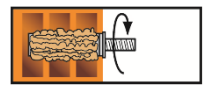


5. Insert the sleeve into the bore hole.



6. Starting from the bottom or back fill the sleeve completely with adhesive. For exact quantity of mortar attend cartridge label.

Observe the gel-/ working times given in Table B4.

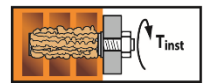


7. Push the threaded rod into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached.

The anchor should be free of dirt, grease, oil or other foreign material.



8. Allow the adhesive to cure to the specified time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B4).



9. After full curing, the add-on part can be installed with the max. torque by using a calibrated torque wrench.

G&B Fissaggi Gebofix PRO VE-SF, Gebofix PRO VE-SF Nordic,  
Gebofix PRO VE-SF Summer for masonry

Intended use  
Installation instructions

Annex B 4

**Table B2: Sizes of threaded rod and sleeve (mm)**

| Anchor Rods |                |                  |                |                 |                  |                     | Sleeves |                |                |
|-------------|----------------|------------------|----------------|-----------------|------------------|---------------------|---------|----------------|----------------|
| Size        | d <sub>0</sub> | d <sub>b</sub>   | h <sub>0</sub> | h <sub>ef</sub> | d <sub>f</sub> ≤ | T <sub>inst</sub> ≤ | Type    | l <sub>s</sub> | d <sub>s</sub> |
| [mm]        |                |                  |                |                 |                  | [Nm]                | -       | [mm]           |                |
| M8          | 16             | 18 <sup>±1</sup> | 90             | 85              | 9                | 2                   | CB01    | 85             | 16             |
| M10         | 16             | 18 <sup>±1</sup> | 90             | 85              | 12               | 2                   | CB01    | 85             | 16             |
| M12         | 20             | 22 <sup>±1</sup> | 90             | 85              | 14               | 2                   | CB03    | 85             | 20             |

**Table B3: Edge distances and spacing**

| Brick Type <sup>1)</sup> | Anchor Rods      |                     |                    |                  |                     |                    |                  |                     |                    |
|--------------------------|------------------|---------------------|--------------------|------------------|---------------------|--------------------|------------------|---------------------|--------------------|
|                          | M8               |                     |                    | M10              |                     |                    | M12              |                     |                    |
|                          | C <sub>min</sub> | S <sub>min II</sub> | S <sub>min ⊥</sub> | C <sub>min</sub> | S <sub>min II</sub> | S <sub>min ⊥</sub> | C <sub>min</sub> | S <sub>min II</sub> | S <sub>min ⊥</sub> |
|                          | [mm]             | [mm]                | [mm]               | [mm]             | [mm]                | [mm]               | [mm]             | [mm]                | [mm]               |
| Brick N <sup>o</sup> 1   | 100              | 373                 | 238                | 100              | 373                 | 238                | 120              | 373                 | 238                |
| Brick N <sup>o</sup> 2   | 100              | 245                 | 110                | 100              | 245                 | 110                | 120              | 245                 | 110                |

1) Brick N<sup>o</sup> according to Annex B2

2) C<sub>cr</sub> = C<sub>min</sub>, S<sub>cr II</sub> = S<sub>min II</sub>, S<sub>cr ⊥</sub> = S<sub>min ⊥</sub>

**G&B Fissaggi Gebofix PRO VE-SF, Gebofix PRO VE-SF Nordic,  
Gebofix PRO VE-SF Summer for masonry**

**Intended use**  
Installation parameters

**Annex B 5**

**Table B4.1: Minimum curing time G&B Fissaggi Gebofix PRO VE-SF**

| Base material temperature | Gelling (working time) | Minimum curing time in dry base material <sup>1)</sup> |
|---------------------------|------------------------|--|
| +5°C to +9°C              | 10 min                 | 145 min  |
| +10°C to +19°C            | 6 min                  | 85 min   |
| +20°C to +29°C            | 4 min                  | 50 min   |
| +30°C                     | 4 min                  | 40 min   |
| Cartridge temperature     | +5°C to +20°C          |  |

<sup>1)</sup> in wet base material the curing time must be doubled

**Table B4.2: Minimum curing time G&B Fissaggi Gebofix PRO VE-SF Nordic**

| Base material temperature | Gelling (working time) | Minimum curing time in dry base material <sup>1)</sup> |
|---------------------------|------------------------|--|
| -10°C to -6°C             | 35 min                 | 12 h   |
| -5°C to -1°C              | 15 min                 | 5 h  |
| 0°C to +4°C               | 10 min                 | 2.5 h  |
| +5°C to +9°C              | 6 min                  | 80 min   |
| +10°C                     | 6 min                  | 60 min   |
| Cartridge temperature     | 0°C to +20°C           |  |

<sup>1)</sup> in wet base material the curing time must be doubled

**Table B4.3: Minimum curing time G&B Fissaggi Gebofix PRO VE-SF Summer**

| Base material temperature | Gelling (working time) | Minimum curing time in dry base material <sup>1)</sup> |
|---------------------------|------------------------|--|
| +15°C to +19°C            | 15 min                 | 5 h  |
| +20°C to +24°C            | 10 min                 | 2.5 h  |
| +25°C to +29°C            | 7 min                  | 1.5 h  |
| +30°C to +34°C            | 5 min                  | 60 min   |
| +35°C to +39°C            | 3 min                  | 45 min   |
| Cartridge temperature     | +15°C                  |  |

<sup>1)</sup> in wet base material the curing time must be doubled

G&B Fissaggi Gebofix PRO VE-SF, Gebofix PRO VE-SF Nordic,  
Gebofix PRO VE-SF Summer for masonry

Intended use  
Working and curing time

**Annex B 6**

**Table C1: Characteristic resistance under tension and shear loading**

| Brick No. | Density, $\rho$<br>[kg/dm <sup>3</sup> ] | Anchor Size | Sleeve | Effective Embedment Depth [mm] | Characteristic Resistance |               |               |               |
|-----------|--|-------------|--------|--------------------------------|---------------------------|---------------|---------------|---------------|
|           |  |             |        |                                | Use Category              |               |               |               |
|           |  |             |        |                                | dry/dry                   |               | wet/dry       |               |
|           |  |             |        |                                | 50°C / 80°C               |               | 50°C / 80°C   |               |
|           |  |             |        |                                | $N_{Rk}^{1)}$             | $V_{Rk}^{1)}$ | $N_{Rk}^{1)}$ | $V_{Rk}^{1)}$ |
| [kN]      |  | [kN]        |        |                                |                           |               |               |               |
| 1         | $f_b \geq 12$<br>$\rho \geq 0.9$         | M8          | CB01   | 85                             | 2.0                       | 2.0           | 2.0           | 2.0           |
|           |  | M10         | CB01   | 85                             | 2.0                       | 2.0           | 2.0           | 2.0           |
|           |  | M12         | CB03   | 85                             | 2.5                       | 2.5           | 2.5           | 2.5           |
| 2         | $f_b \geq 2.5$<br>$\rho \geq 0.74$       | M8          | CB01   | 85                             | 0.9                       | 0.9           | 0.9           | 0.9           |
|           |  | M10         | CB01   | 85                             | 1.2                       | 1.2           | 1.2           | 1.2           |
|           |  | M12         | CB03   | 85                             | 1.5                       | 1.5           | 1.5           | 1.5           |

1) For design according to ETAG 029, Annex C:  $N_{Rk} = N_{Rk,p} = N_{Rk,b} = N_{Rk,s}$ ;  $N_{Rk,pb}$  according to ETAG 029, Annex C  
For  $V_{Rk,s}$  see Annex C1, Table C2; Calculation of  $V_{Rk,c}$  according to ETAG 029, Annex C

**Table C2: Characteristic bending moment**

| Size   |                  | M8 | M10 | M12 |
|--|------------------|----|-----|-----|
| Steel grade <b>5.8</b>                                       | $M_{Rk,s}$ [N.m] | 19 | 37  | 66  |
| Steel grade <b>8.8</b>                                       | $M_{Rk,s}$ [N.m] | 30 | 60  | 105 |
| Steel grade <b>10.9</b>                                      | $M_{Rk,s}$ [N.m] | 37 | 75  | 131 |
| Stainless steel grade <b>A2-70, A4-70</b>                    | $M_{Rk,s}$ [N.m] | 26 | 52  | 92  |
| Stainless steel grade <b>A4-80</b>                           | $M_{Rk,s}$ [N.m] | 30 | 60  | 105 |
| Stainless steel grade <b>1.4529</b> strength class <b>70</b> | $M_{Rk,s}$ [N.m] | 26 | 52  | 92  |
| Stainless steel grade <b>1.4565</b> strength class <b>70</b> | $M_{Rk,s}$ [N.m] | 26 | 52  | 92  |

**Table C3: Displacements under tension and shear load**

| Brick No.   | F [kN]                            | $\bar{\delta}_{N0}$ [mm] | $\bar{\delta}_{N\infty}$ [mm] | $\bar{\delta}_{V0}$ [mm] | $\bar{\delta}_{V\infty}$ [mm] |
|-------------|-----------------------------------|--------------------------|-------------------------------|--------------------------|-------------------------------|
| Brick No. 1 | $\frac{N_{Rk}}{(1.4 * \gamma_M)}$ | 0.5                      | 1.0                           | 1.0 <sup>1)</sup>        | 1.5 <sup>1)</sup>             |
| Brick No. 2 |                                   |                          |                               |                          |                               |

1) The hole gap between bolt and fixture shall be considered additionally

**Table C4:  $\beta$  – factors for job site tests according to ETAG 029, Annex B**

| Brick No.   | Use Category | $\beta$ - Factor |
|-------------|--------------|------------------|
|             |              | 50°C / 80°C      |
| Brick No. 1 | dry/dry      | 0.83             |
| Brick No. 2 |              | 0.78             |
| Brick No. 1 | wet/dry      | 0.83             |
| Brick No. 2 |              | 0.78             |

**G&B Fissaggi Gebofix PRO VE-SF, Gebofix PRO VE-SF Nordic, Gebofix PRO VE-SF Summer for masonry**

**Performances**  
Characteristic resistance, displacement  
 $\beta$ -factors for job site testing under tension load

**Annex C 1**